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D3912-041
Job Sheet 182354



Part No: D3912-041

Job Qty: 5 ea

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD ver:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		9/7/18	0.00	0.00	Start Up Stores/Pkg-1		AUG 24 2018
100	Packaging	6 pcs		9/7/18	0.00	0.00	Packaging1-4		AUG 24 2018
110	Small Fab	6 pcs		9/7/18	0.00	0.38	Small Fab-5		38
120	QC	6 pcs		9/7/18	0.00	0.00	QC5		38
170	Packaging	6 pcs		9/7/18	0.00	0.00	Packaging3-2		38
180	QC21-SA	6 Ea		9/7/18	0.00	0.00	QC21		AUG 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	6 Ea (1 ea)	90-Start up Operation	509221713
D3912-1	Eyebolt	6 Ea (1 ea)	90-Start up Operation	5104111
D3912-3	Eyebolt Block	14 42 Ea (2 ea)	90-Start up Operation	5097193
D3912-5	Eyebolt Plate	14 42 Ea (2 ea)	90-Start up Operation	5089813 1/2
MS20615-4M20	Rivet	56 48 Ea (8 ea)	90-Start up Operation	5076058
MS21209-F615	Helix-Coil	7 6 Ea (1 ea)	90-Start up Operation	50193835
NAS1149C0663R	Washer	7 6 Ea (1 ea)	90-Start up Operation	5076016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	6	15	0
	D3912-1	6	12	0
	D3912-3	12	14	0
	D3912-5	12	34	0
	MS20615-4M20	48	73	0
	MS21209-F615	6	125	0
	NAS1149C0663R	6	605	0

Part Specifications

Specifications could not be found.

W10 14 June 2019 ✓

Entered: _____ Date: _____
NCR No. 19-7123 WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only



Job: 182354 Part No. D2912-041		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☒		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐				Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date: 19/6/29	Sequence #: 110	QTY Affected: 7		MRB (QS1042) 1NSP 12 19/6/29							
Description Work Order Deviation				Disposition							
Rivets installed opposite to what is shown on dwg D3512.				Acceptable. No effect on strength or fit							
Root Cause Operator ☒ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☒ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
Completed By Lead hand / Supervisor DAS 9 9-89 18-08-29 QC / QA Coordinator DAS 9 9-89 18-08-29											